

COST Action FP1405

Active and intelligent fibre-based packaging – innovation and market introduction

OVERVIEW OF PRINTED ELECTRONICS AT DRUPA 2016

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1828 exibitors

Around 20 exibitors for printed electronics/materials

1,1 % of all exibitors

Which indicates that Drupa is still yet far from being a very important trade show for the printed electronics companies.



The companies present at DRUPA































Seminar by OE-A



- Speakers...
- Martin Glatz, Karl Knauer. Wolfgang Mildner, MSWtech. Dr. Jeremy Burroughes, CDT. Dr. Ralf Zichner, Fraunhofer ENAS.

Dr. Michael Korell, Evonik Creavis.

Thomas Kolbusch, Coatema.

Dr. Edward Holland, FUJIFILM Dimatix.

Dr. Kurt Schroder, NovaCentrix.

Andrea Glawe, Kroenert.

Milan Saalmink, Holst Centre. Etc...



NOVACENTRIX

- Photonic curing processing equipment PulseForge 1200/1300 photonic curing tools.
- They dry, sinter, and anneal electrically-conductive inks at very high temperatures on substrates like polymers and paper, without damaging the substrates.
- They also showed a multi-lamp processing unit with over 1 meter of process width.
- New conductive inks (Metalon JS-A102 silver-based ink) deposition on a wide range of polymers with piezo-electric inkjet heads in a roll-to-roll processing, it is ideally processed using our own PulseForge photonic curing tools. Some conditions are achieving sheet resistance as low as 10 milliohms/square.





NOVACENTRIX



	PulseForge 1200		Thermal ²		
	JS-A101	JS-A102	JS-A101	JS-A102	Units
Sheet resistance	20-25	20-25	150-200	150-200	milli-ohm/square
Volume resistivity ¹	3.9E-06	3.9E-06	4.7E-05	4.7E-05	ohm-cm
Pencil hardness	>4H	>4H	>4H	>4H	





2016

CERADROP

CeraPrinter X-Serie – materials deposition inkjet printer (printed electronics, 3D-printing)

Examples of electronic applications

HF Antenna Biology

RFID Ceramic thick lms

OPV LTCC

OLED Multilayer Ceramic Capacitor

Interconnection Magnetic components

Printed memories Temperature sensors

Photodetectors Piezoelectric actuators

Lens Sol gel selective deposition

Semiconductor Photocatalytic elements

Fuel cells

Solar cells front contacts





ADPHOS

- aLITE®-Technology, advanced Light Initiated Thermal Emission
- aLITE is based on an area-focussed, high intensity energy source, to allow instantaneous thermal processing.
- Water based or solvent based coatings can be instantly dried or even cured, which is a mandatory requirement to overcome the present application barriers to coating applications in "direct to shape printing".
- Today these applications are typically performed by integration of label-printed solutions into the industrial production process.
- aLITE also allows the performing of inline drying and sintering of functional coatings applied by inkjet or Aerosol, as necessary, for cost competitive 3Dproduction of 3- D components.
- For 3-D additive manufacturing processes, higher speed, more focussed local melting of plastic and even metal powers can be achieved with aLITE offering significant advantage if applied to laser or infrared based 3-D processing.



PolyIC PolyTC® replacement of indium tin oxide (ITO) films

Touch Screens

Applications

- Mobile phones and smart phones
- □ Tablet PCs

■ Netbooks and Laptops

- ☐ GPS
- ☐ Information- and control displays
- □ Screens for any kind of devices

Advantages

- high optical transparency due to transparent substrate
- individually customizable layout and sensor systems possible
- high flexibility on thin PET substrate
- mass production in a R2R proces

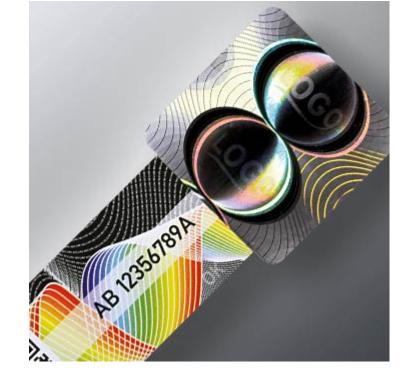




PolyIC synergy between PE and decoration

On Drupa they presented several combinations of flexible, highly conductive

PolyTC sensor foil.





COATEMA

Presented a live demonstration of its innovative and bestselling "Smartcoater" and proudly introduces its new joint brand Temicoat for pioneering printed nano structures.







XEROX

- Licensed the technology from Thin Film Electronics
- Prints thin circuitry onto a flexible substrate printed memory labels on one of its production lines in Webster, NY. This allows brand owners to add brand protection information, such as serial numbers, lot codes and expiration dates, to the labels.
- Key markets include:
 - pharmaceuticals,
 - healthcare,
 - beauty products,
 - and food and beverage ...





Mühlbauer GmbH & Co. KG

RFID Production Equipment

- ☐ Smart Labels from reel to reel
- ☐ Modular system: antenna web handling, label lamination, die cutting as well as output testing.
- ☐ Throughput of up to 10m/min (semi-rotative cutting), 30m/min for rotative cutting
- ☐ Fast changing applications

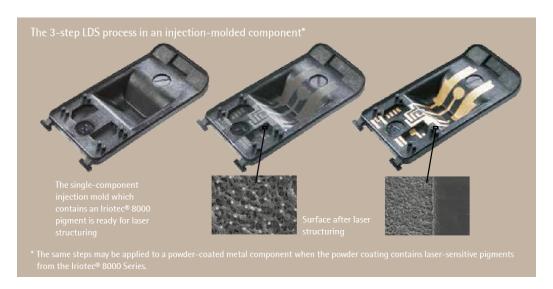
The friendly user interface, the intuitive handling of this converting machine and the low initial investment makes the CL light especially interesting for start-ups entering the RFID converting market.





Merck

- Using lasers to add fine metal structures to components has its limitations.
- Newly developed pigments for metalization
- Thermoplastics and also duroplastics

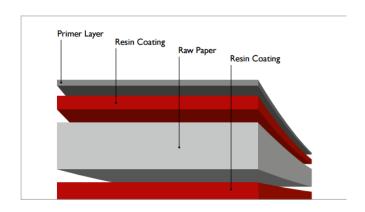




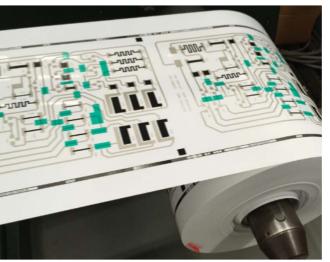
Felix Schoeller Group

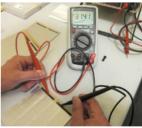
We High gloss paper specially developed for printed electronics (result of an EU funded project).

p_e:smart













Mitshubishi Paper Mills



- Inks and Paper for Printed electronics
- Eco-friendly, aqueous, Silver Nano particle
 ink (used with Mitsubishi's specially treated
 paper or PET film media, the ink and special
 media together produced electric conductivity in
 seconds without the need for heating, flash
 exposure, or other sintering processes).
- Mitsubishi's Silver Nano series (rolls or sheets, Silver Nano special media includes resin-coated paper, and transparent and white PET films.)



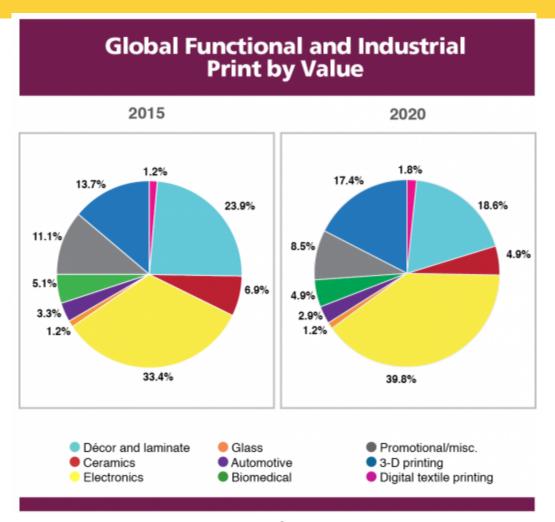
So what can a classic printer implement from the presented solutions? Looking forward to the next Drupa 2020.

Recognition of an important trend: key industry sectors are starting to implement a variety of products based on organic and printed electronics.

For a petter overview application areas are grouped into five clusters:
☐ Organic LED (OLED) Lighting
☐ Organic Photovoltaics (OPV)
☐ Flexible Displays
☐ Electronics and Components
(printed memory and batteries, active components and passive components)
☐ Integrated Smart Systems
(ISS, including smart objects (also RFID), sensors and smart textiles)



Predictions and trends for the industrial printers





PRINTED ELECTRONICS – OE-A

ROADMAP

Key Application Parameters

- Complexity (number of circuits and different kinds of devices)
- Flexibility / bending radius
- Lifetime / stability / homogeneity / reliability
- Efficiency (power consumption, energy conversion)
- Environmental and toxicological safety
- ☐ Cost

Key Technology Parameters

- ☐ Mobility / electrical performance
- ☐ Resolution / registration
- ☐ Barrier properties / environmental stability
- Flexibility / bending radius
- ☐ Fit of process parameters
- ☐ Yield





PRINTED ELECTRONICS – OE-A

ROADMAP

Key Challenges

Based on an analysis of the application and technology parameters, the recent progress in materials and process technology and the expected future technology development, the following key challenges ("Red Brick Walls") were identified for which major breakthroughs are needed:

- Processes: resolution, registration, uniformity and characterization
- Encapsulation: flexible transparent barriers at low cost
- Materials: improvement of electrical performance, processability and stability
- Development of appropriate standards and regulations for organic electronics



Smart labels and packaging

- Package printers have the possibility of implementing the newly developed printed/smart sensor packaging solutions.
- This will push the printers/suppliers to Big Data waters regarding data collection and redesigning the supply chain models in terms of optimization.
- Suppliers printers will have to find a collaboration model regarding data protection, data harvesting and smartlabel handling.



