



ActInPak COST FP1405
Spring Meeting 2016

DEVELOPMENT OF NEW ACTIVE COATINGS BASED ON BIOPOLYMERS FROM RENEWABLE SOURCES

R.P. DUMITRIU, I. STOICA, G. CAZACU, C.VASILE

*Romanian Academy, "PetruPoni" Institute of Macromolecular Chemistry,
41A Gr. Ghica Voda Alley, 700487, Iasi, Romania*

COST FP1405

ACTIVE AND INTELLIGENT FIBRE-BASED PACKAGING – INNOVATION AND MARKET INTRODUCTION

**4-5th April 2016,
Munich, Germany**



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Horizon 2020

Summary



- (Bio)polymers in food packaging materials - recent trends
- Degradation processes in foods - solutions
- Materials: alginate and lignosulfonate as components of active coatings/films
- Rheology of film-forming solutions
- Microscopy (SEM, AFM) and optical properties of the thin films
- Evaluation of antioxidant effect in the obtained coatings

Polymers in food packaging

Classical packaging materials
synthetic polymers
(PE, PP, PET, PVC)

Advantages:

- wide availability
- relatively low cost
- mechanical performance
- barrier properties (O₂, CO₂)
- thermal protection etc

Drawbacks:

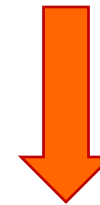
- non-biodegradable
- non-recyclable
- biological contamination



Ecological problems

Recent trends/requirements

- Natural
- Biodegradable/Recyclable
- Sustainable
- Biocompatible
- Non-toxic
- Protection
- Preservation
- Multifunctionality (active/intelligent)



positive effects

- **Extended shelf-life**
- **Food quality**
- **Consumer health**

Degradation processes

in foods

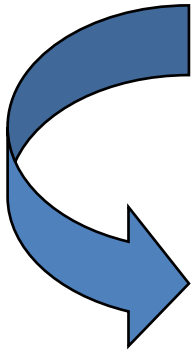
O₂



- lipid oxidation
- microorganisms growth
- enzymatic browning
- vitamin loss



- quality loss
- shelf-life limitation



Antioxidants:

- ascorbic acid
- citric acid
- N-acetylcysteine
- glutathione
- essential oils

▪ **LIGNIN** - effective free radical scavenger



- animal husbandry,
- pharmaceutical and
- food processing industries

Why ?

Alginate

Lignin/ammonium lignosulfonate

- structural component in the cell wall of marine brown algae (*Phaeophyceaea*)
- linear polysaccharide –copolymer of (1-4) linked β -D-mannuronic and α -L-guluronic acid residues
- gelling, viscosifying, stabilizing properties
- high viscosity in aqueous solutions, forming homogeneous films

- one of the main components of plant cell walls; the second most abundant biopolymer after cellulose
- typical lignin derivative, produced through the sulfite pulping process as a by-product in the production of cellulose
- anionic polyelectrolyte (hydrophilic sulfonate groups (SO_3^-))
- polyphenolic structure - antioxidant properties

- renewable
- biodegradable
- biocompatible
- non-toxic

Active coatings/films



Rheological behavior of film forming solutions



- steady shear
- dynamic oscillatory measurements

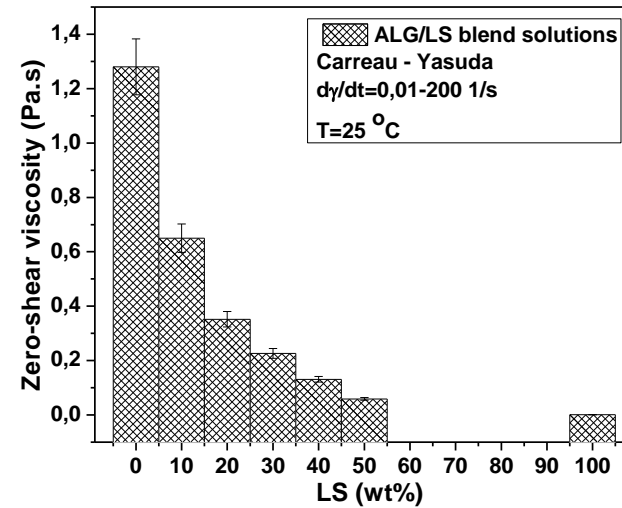
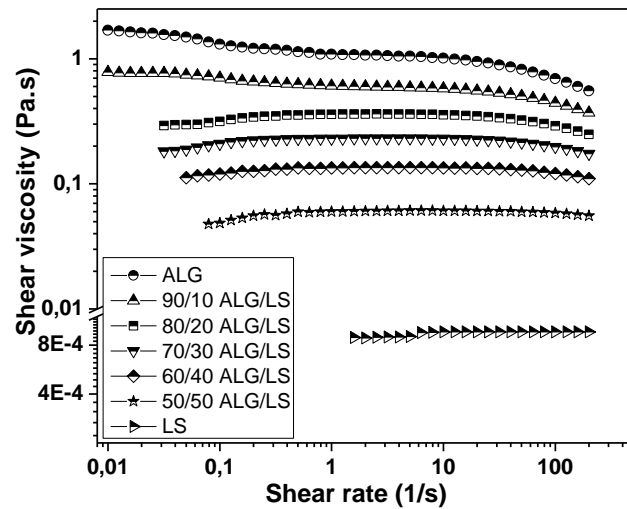
- Anton Paar Physica MCR 301 Rheometer (Anton Paar, GmbH, Germany)
- cone-plate geometry 50 mm diameter with a 1° angle
- Peltier heating system for accurate temperature control.
- measurements performed at 25 °C



- to assess the influence of blend solutions composition on their flow behavior and viscoelastic response
- the rheological properties of polymer solutions can be decisive for the development of packaging films by bringing essential information about the viscoelastic response and processability conditions.

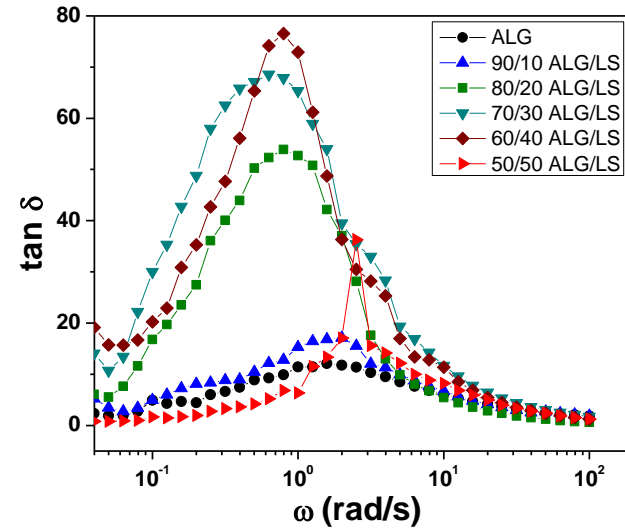
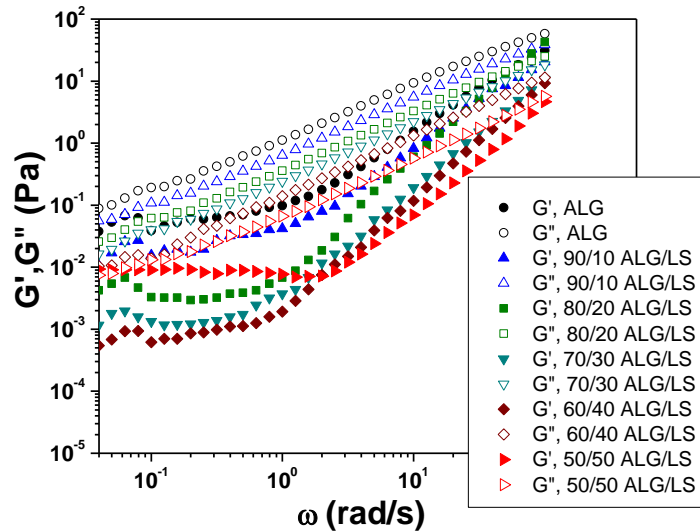
Steady shear flow behavior

Rotational measurements at 25 °C



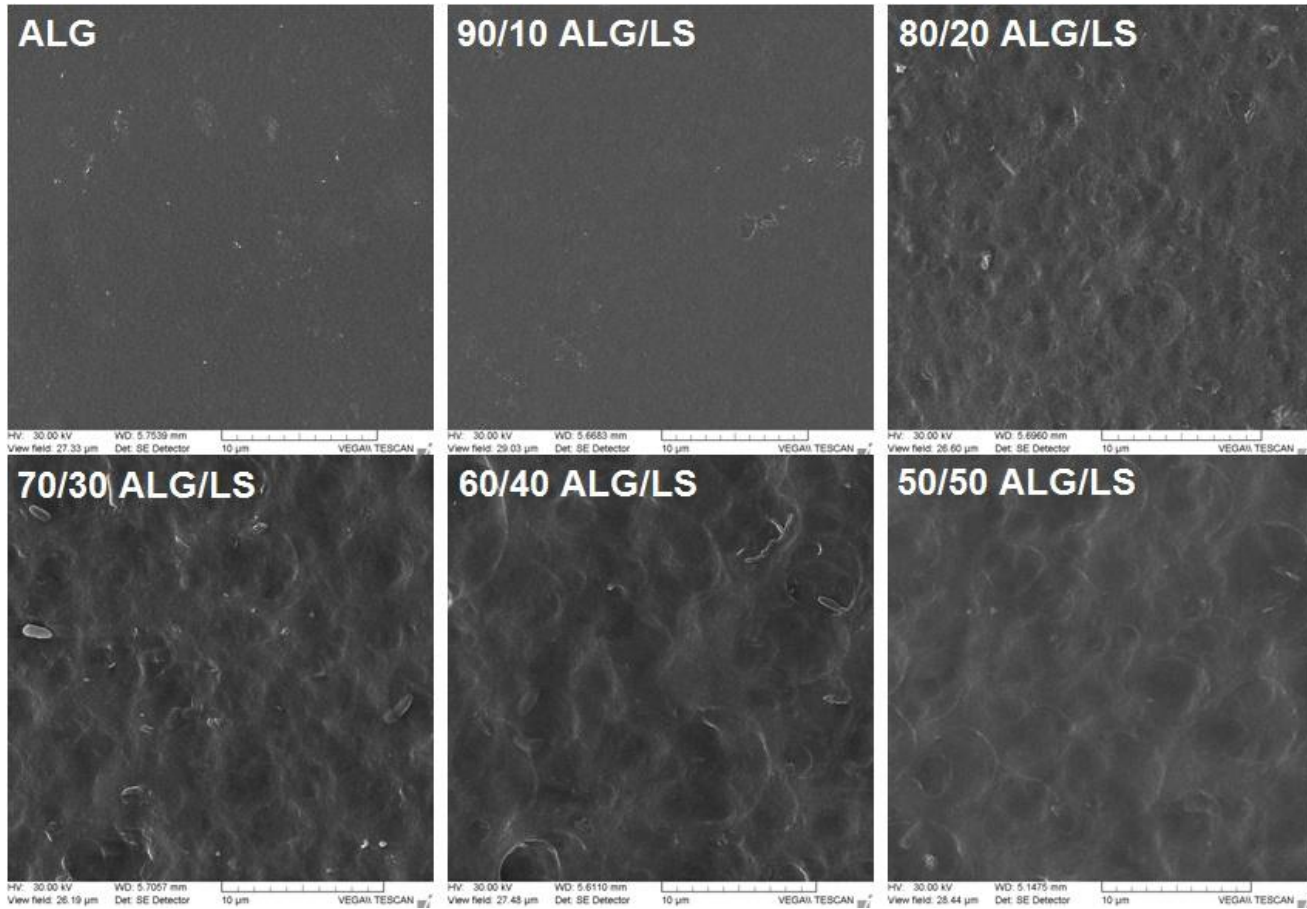
Dynamic viscoelastic behavior

Oscillatory frequency sweep tests



$$\tan \delta = G''/G'$$

Morphological aspect (SEM) of ALG/LS thin films

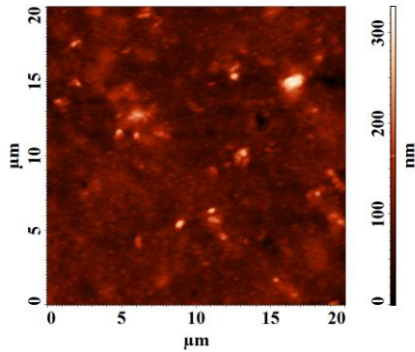


- modified morphology depending on composition

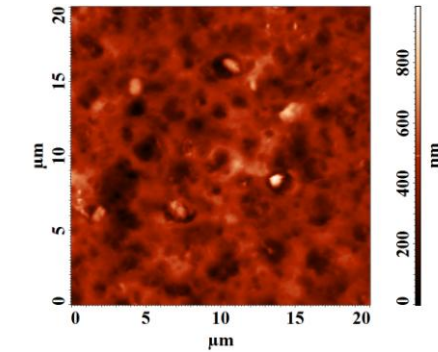
Surface topography of ALG/LS thin films

- Solver Pro-M Scanning Probe Microscope (NT-MDT, Zelenograd, Russia) in atomic force microscopy (AFM) configuration

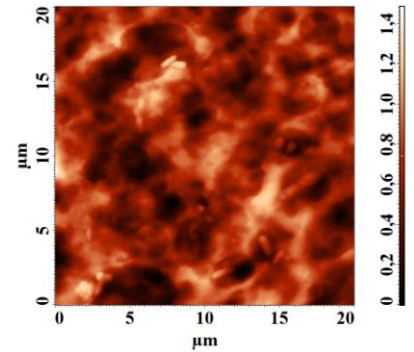
100/0 ALG/LS



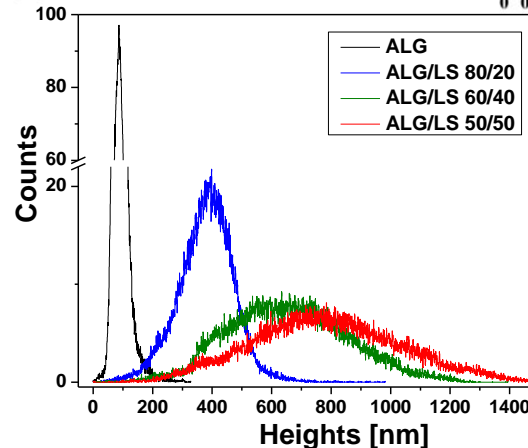
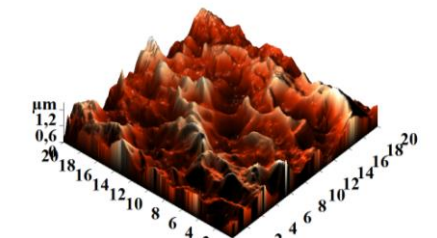
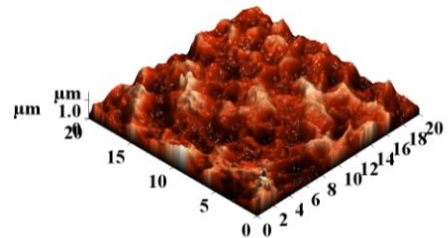
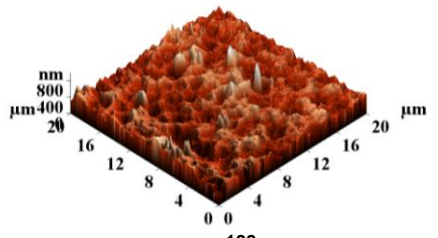
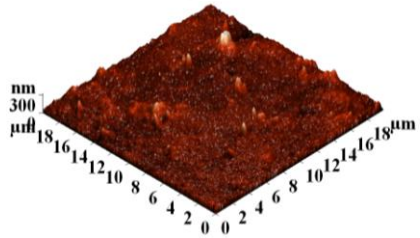
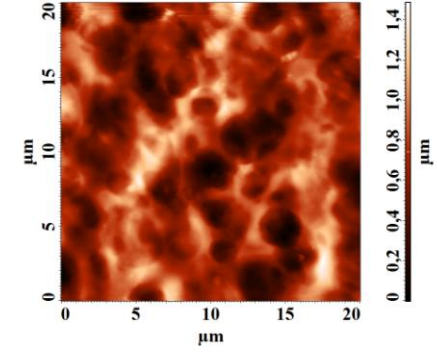
80/20 ALG/LS



60/40 ALG/LS



50/50 ALG/LS



Optical properties of ALG/LS thin films

- Cary 60 UV-VIS spectrophotometer (Agilent Technologies)

$$Opacity = Abs_{600} / x$$

where Abs_{600} - absorbance recorded at 600 nm
 x - film thickness (mm)

| Sample ALG/LS | Wavelength (nm) | | | | | | | | Opacity |
|------------------|-----------------|-------|-------|-------|-------|-------|-------|-------|--------------|
| | 200 | 280 | 350 | 400 | 500 | 600 | 700 | 800 | |
| ALG | 0.14 | 57.46 | 74.55 | 80.67 | 85.38 | 87.12 | 91.31 | 90.36 | 2.67 (0.005) |
| 90/10 | 0.025 | 5.46 | 43.95 | 62.03 | 76.3 | 82.13 | 87.91 | 87.9 | 3.82 (0.02) |
| 80/20 | 0.024 | 0.46 | 16.38 | 37.07 | 58.88 | 71.35 | 80.67 | 82.22 | 5.72 (0.02) |
| 70/30 | 0.024 | 0.16 | 18.3 | 34.19 | 50.7 | 61.23 | 70.47 | 73.58 | 13.89 (0.06) |
| 60/40 | 0.022 | 0.14 | 15.46 | 30.76 | 47.89 | 57.89 | 67.42 | 69.64 | 15.92 (0.03) |
| 50/50 | 0.019 | 0.12 | 13.06 | 28.84 | 44.67 | 54.95 | 63.38 | 66.07 | 17.48 (0.03) |

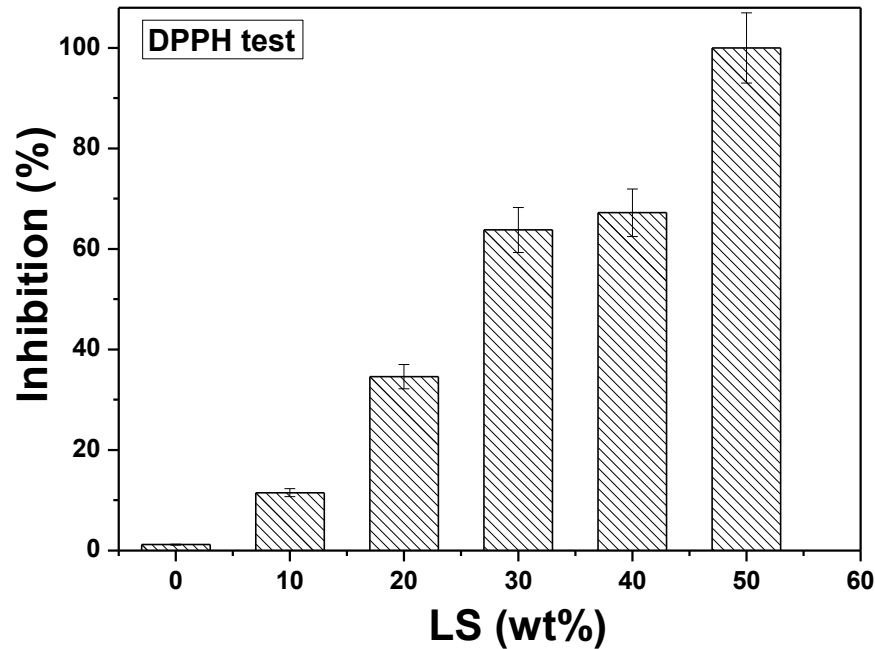
Antioxidant activity

- DPPH (2,2-diphenyl-1-picrylhydrazyl) assay – measurement of radical scavenging activity (RSA) expressed as percent inhibition of DPPH radicals by measuring the absorbance at 517 nm :

$$\text{Inhibition \%} = \frac{A_0 - A_1}{A_0} \times 100$$

where A_0 - absorbance of the blank solution without ALG/LS film

A_1 - absorbance of the sample solution



- Increased LS content leads to enhanced antioxidant activity of the blend films.

Conclusions



- Alginate/lignosulfonate blend solutions and the obtained thin films with different compositions have been prepared and studied comparatively.
- The rheological investigation of film forming solutions showed an almost Newtonian behavior on a wide shear rate range, with significant decrease in viscosity as LS is added in composition.
- The viscoelastic liquid-like behavior ($G'' > G'$) was evidenced for the compositions tested.
- SEM and AFM investigations evidenced the decrease of homogeneity and smoothness of the films surface by adding LS in composition, while UV-VIS spectroscopy results obtained suggest that ALG/LS blend films can potentially retard lipid oxidation induced by UV light in food products.
- The DPPH test showed that lignosulfonate presence offers enhanced radical scavenging/ antioxidant activity to the ALG/LS films prepared.
- These films have potential for application as edible coatings or coating films for short shelf life food products.



**Thank you for your
kind attention!**



“P. PONI” INSTITUTE OF MACROMOLECULAR CHEMISTRY
41A GR. GHICA VODA ALLEY, 700487, IASI, ROMANIA
Tel/fax: +40 232 217 454, +40 232 211 299.
RALUCA DUMITRIU, rdumi@icmpp.ro;
CORNELIA VASILE, cvasile@icmpp.ro

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