



Good Food, Good Life



Active and intelligent fibre-based packaging: Outlook from a brand owners perspective

Cost Action FP1405

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Nestlé Research™

- Nestlé at a glance
- Research at Nestlé
- Packaging at Nestlé
- Key functions of Intelligent and active packaging
 - ❖ Food waste reduction
 - ❖ Packaging optimization
 - ❖ Product safety monitoring
 - ❖ Consumer engagement i.e. «*beyond the label*»
 - ❖ Brand protection and anti-counterfeiting
- Outlook on intelligent and active packaging
- Paper and board as materials for intelligent and active packaging
- Summary

Nestlé in Figures

Nutrition & Healthcare

11%

Pet Care

12%

Confectionery

11%

Nestlé Waters

8%

Milk Products & Ice Cream

20%

Prep. Dishes & Cooking aids

16%

Powdered & Liquid Beverages

22%



Turnover 2014: CHF 91.6 billion

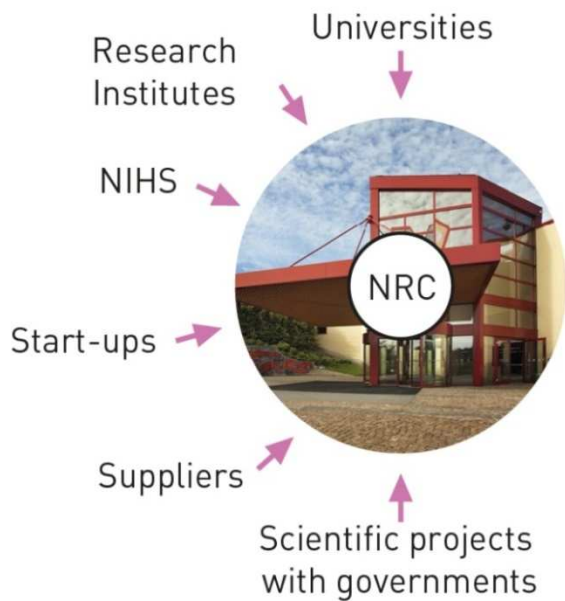
>330'000 employees in 150 countries

>440 factories in 86 countries

>2,000 brands

**OVER 1 BILLION
PRODUCTS SOLD
EVERY DAY**

NRC Collaborates with Internal and External Partners to Translate Science into Innovation



Nestlé Research Center and External Partners

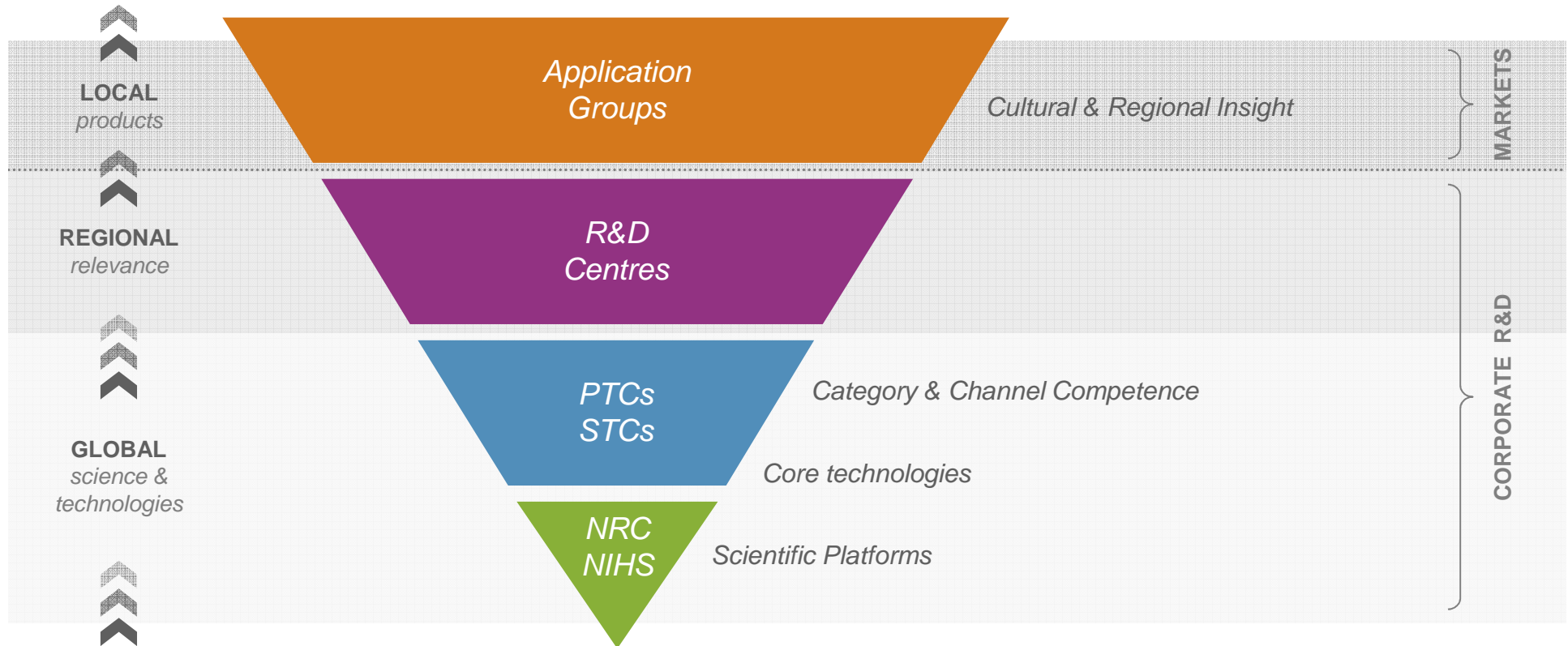


Nestlé Product Technology and Research & Development Centers worldwide



Science into Product Innovation

Nestlé R&D Organisation Organised for global scale & local relevance

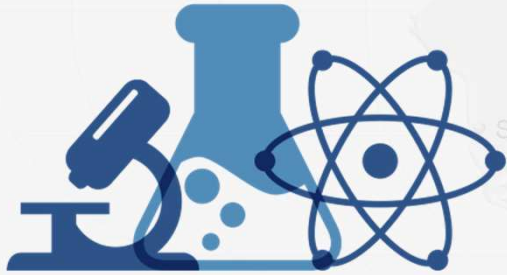


NRC Role & Responsibilities:

Leadership in Food & Nutrition Sciences

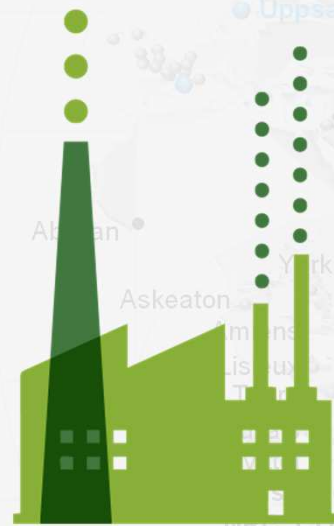
Knowledge transfer as a source of innovation

Worldwide R&D footprint (2015)



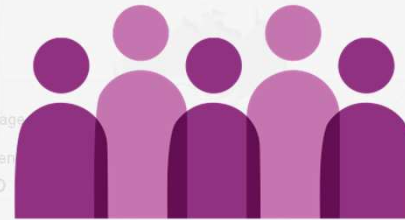
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39 **Research Centres**
(NRC, NIHS)



39

**Product Technology
and R&D Centres**



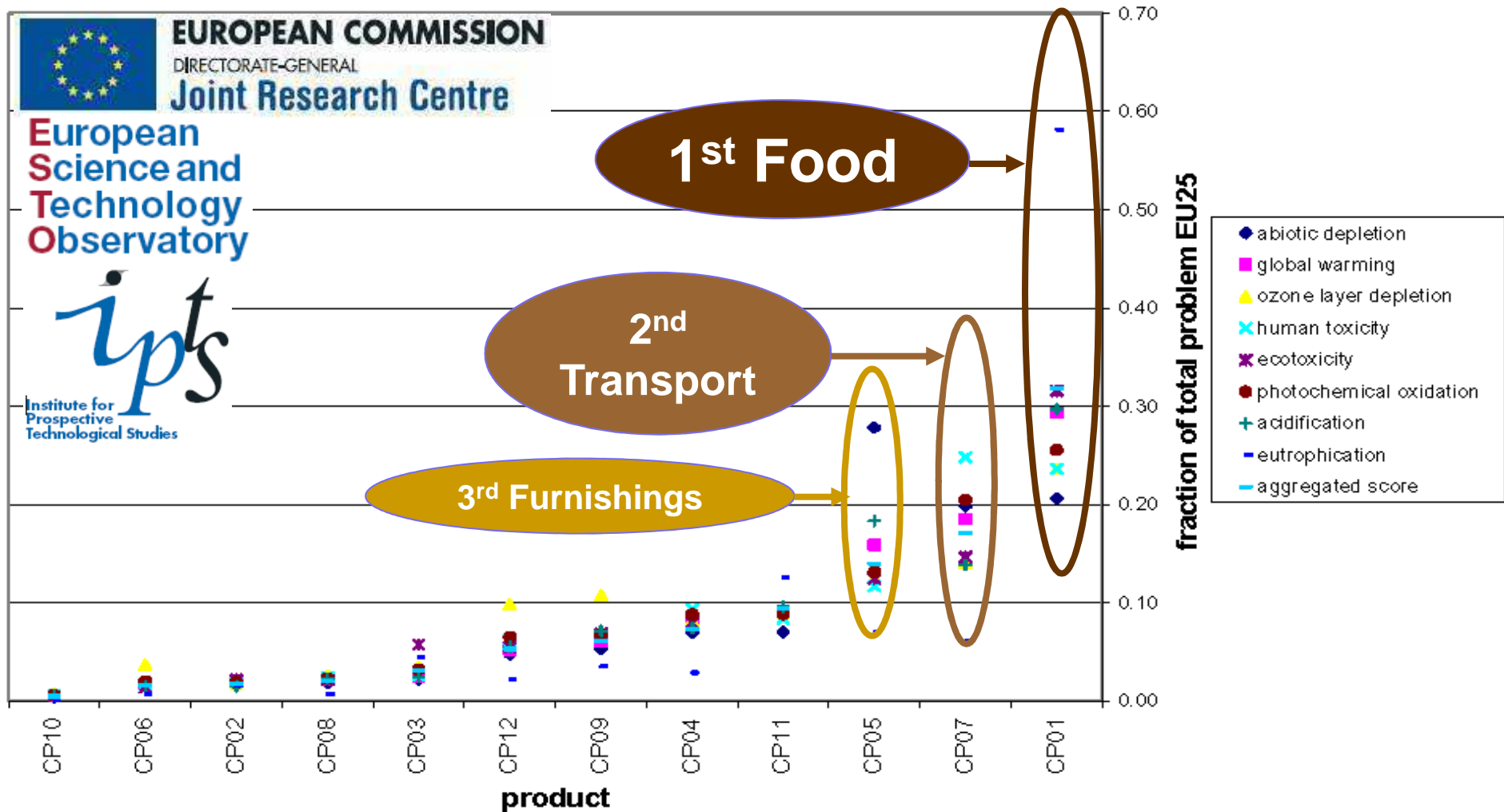
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**Application
Groups**

Packaging at Nestlé



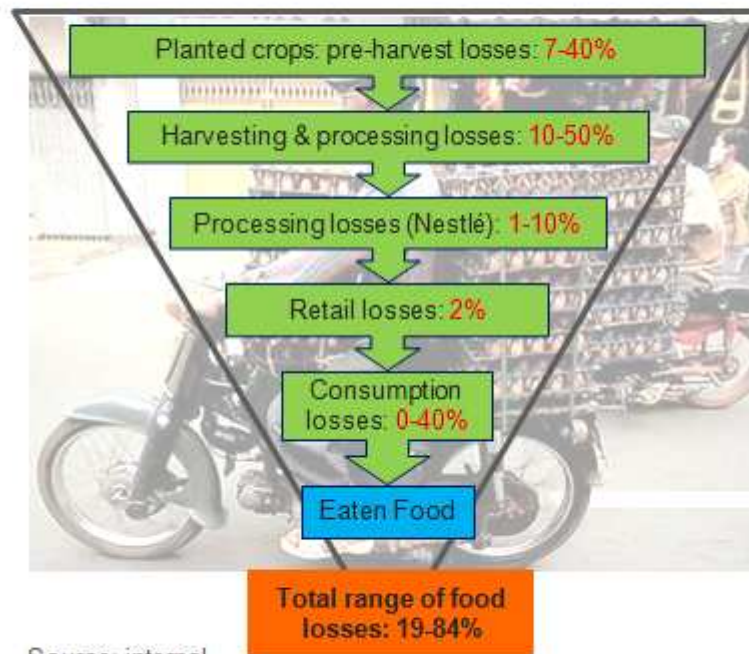
Ranking of major industrial contributors to EU environmental degradation



Source : Environmental Impact of Products (EIPRO) - 29.04.05 based on 7 existing studies & own analysis

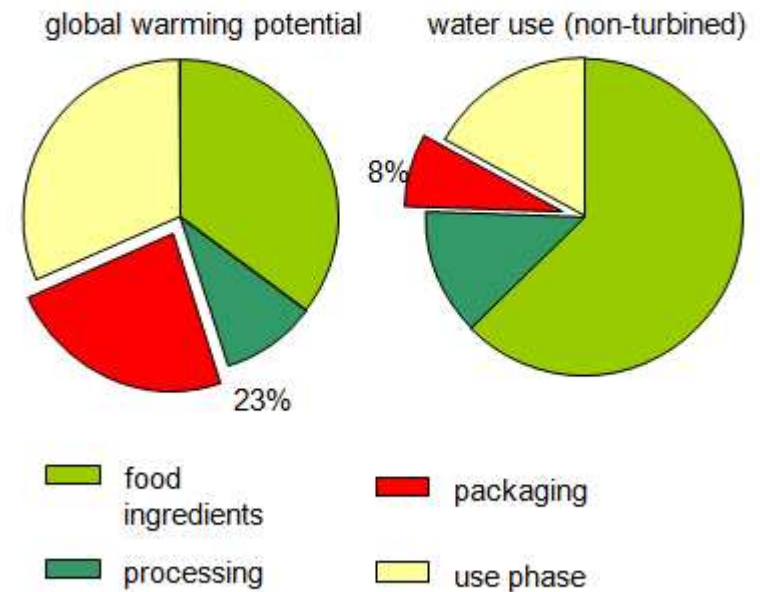
Packaging protects food and prevents waste

- Packaging serves to protect the food it contains

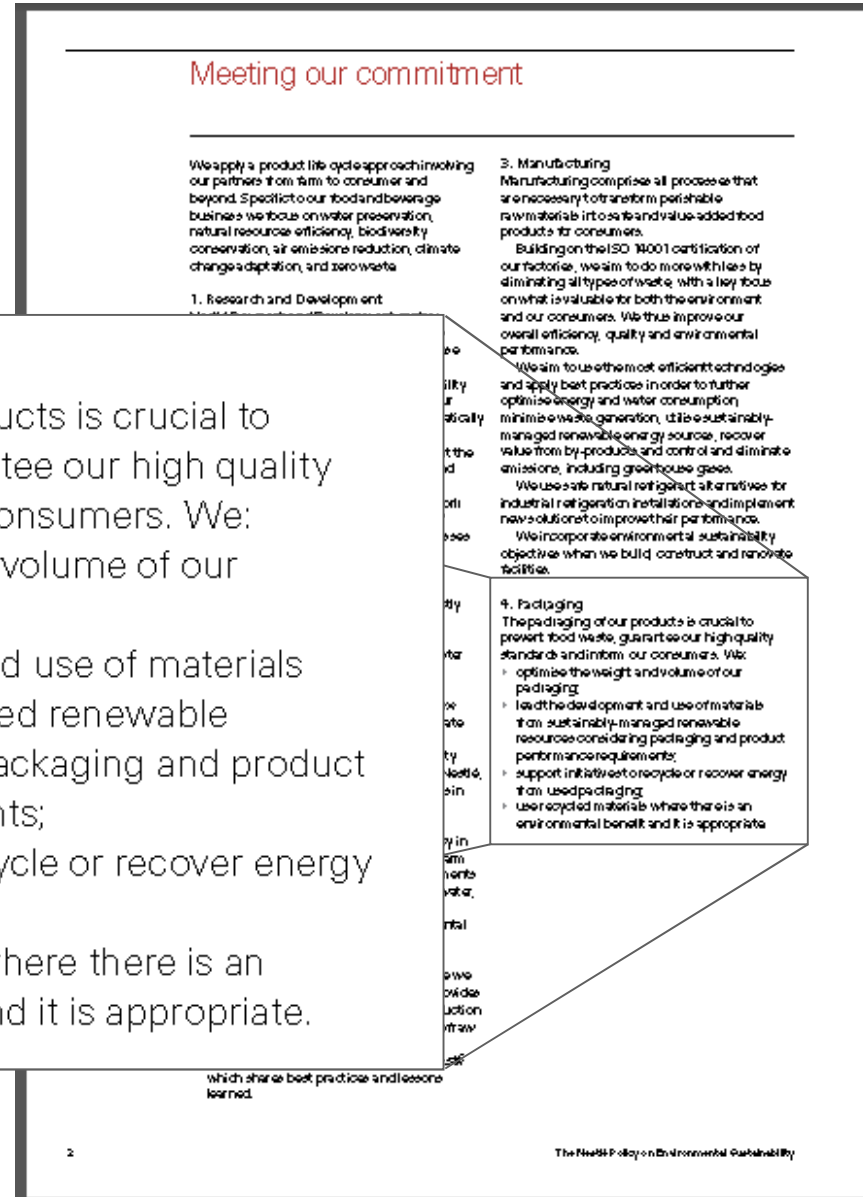
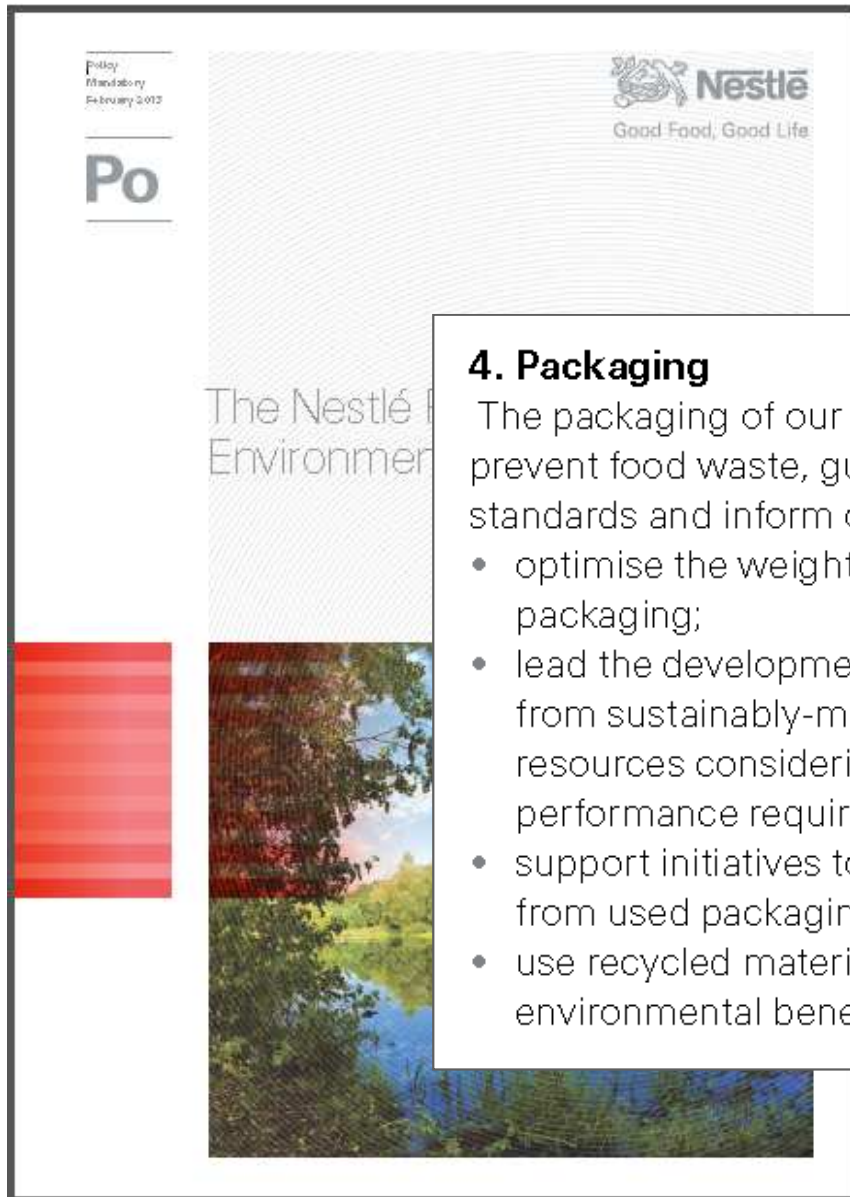


Source: internal Nestlé research

- Packaging only represent a small share of total impacts



Source: conservative estimate based on internal Nestlé screening LCA studies



4. Packaging

The packaging of our products is crucial to prevent food waste, guarantee our high quality standards and inform our consumers. We:

- optimise the weight and volume of our packaging;
- lead the development and use of materials from sustainably-managed renewable resources considering packaging and product performance requirements;
- support initiatives to recycle or recover energy from used packaging;
- use recycled materials where there is an environmental benefit and it is appropriate.

Meeting our commitment

We apply a product life cycle approach involving our partners from farm to consumer and beyond. Specific to our food and beverage business we focus on water preservation, natural resource efficiency, biodiversity conservation, air emissions reduction, climate change adaptation, and zero waste.

1. Research and Development

3. Manufacturing

Manufacturing comprise all processes that are necessary to transform perishable raw materials into safe and value-added food products for consumers.

Building on the ISO 14001 certification of our factories, we aim to do more with less by eliminating all types of waste, with a key focus on what is valuable for both the environment and our consumers. We thus improve our overall efficiency, quality and environmental performance.

We aim to use the most efficient technologies and apply best practices in order to further optimise energy and water consumption, minimise waste generation, utilise sustainably-managed renewable energy sources, recover value from by-products and control and eliminate emissions, including greenhouse gases.

We use state-of-the-art natural refrigerant alternatives for industrial refrigeration installations and implement new solutions to improve their performance.

We incorporate environmental sustainability objectives when we build, construct and renovate facilities.

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which share best practice and lessons learned.

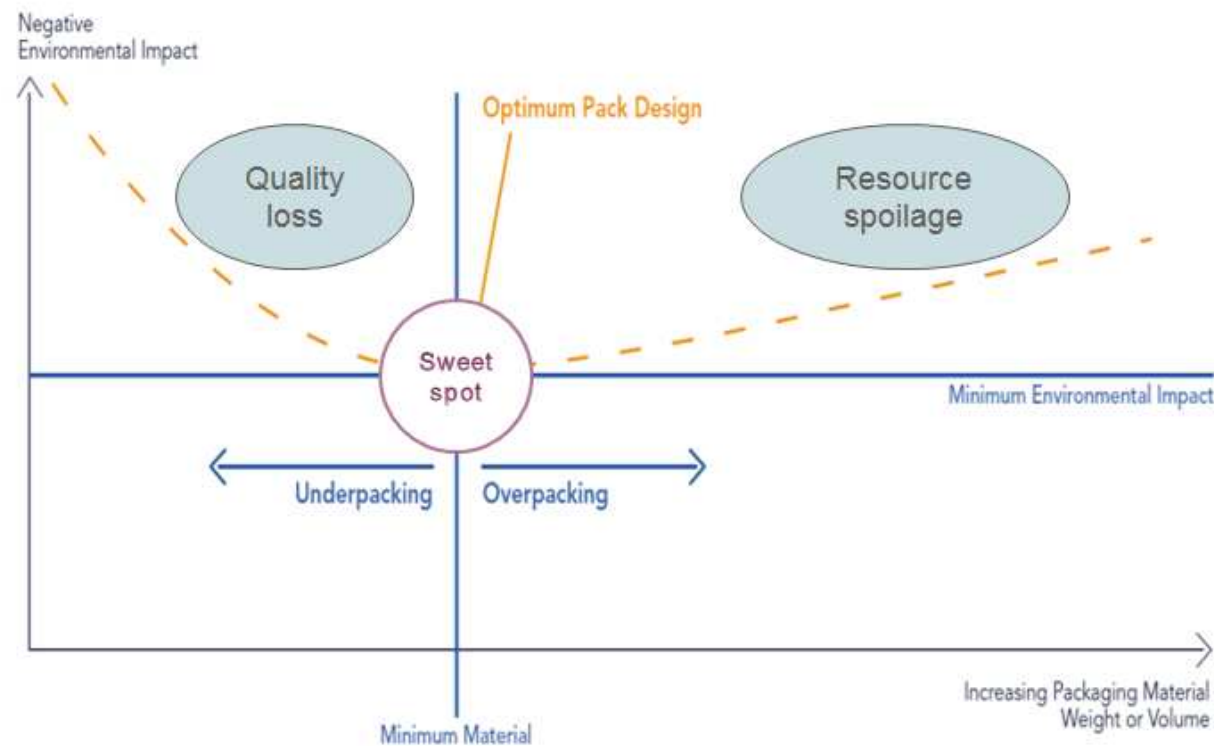
Continue Optimization of Packaging Systems

Vision:

All Nestlé packaging is optimized to use a minimum adequate amount of packaging by weight and volume.

Target:

Packaging reductions corresponding to at least 100'000 tons of packaging by 2017



- Nestlé uses more than 70,000 different packaging materials
- The key design factors:
 - ❖ *Product safety*
 - ❖ *Reduction of food waste*
 - ❖ *Convenience*
 - ❖ *Compatibility with existing recovery mechanisms*
- Packaging is always considered together with the packed product



Potential functions and effects active and intelligent packaging:

- *Food waste reduction*
Via forecasting and/or extending the exact shelf life of product
- *Reducing packaging weight or allowing use of different materials*
Active components (oxygen scavengers) to replace aluminum
- *The monitoring of product safety*
Via controlling the chemical composition/volatiles/appearance
- *Consumer engagement towards healthy nutrition, recycling, etc. (beyond the label)*
NFC tags to connect to apps, creation of nutrition map,
- *Anti-counterfeit protection & advanced track and trace*
Scanning at production, retail or by consumer

Nestlé empowers consumers with new digital labelling scheme

Feb 1, 2013

Consumers in the United Kingdom will be the first to benefit from a new global initiative by Nestlé to give people instant access to information about the nutritional profile and environmental and social impacts of its products.

Anyone who buys a multi-pack of two-finger *Kit Kat* chocolate bars in the UK and Ireland will be able to find out more about what they are made of, how they fit into a balanced diet and lifestyle, and how they were produced, just by scanning the packaging with a smartphone.

The *Kit Kat* multi-packs will carry a Quick Response (QR) code that will take co sites where they can find more detailed information about the product than was available on a pack.



INSTANT ACCESS: Consumers can get more information by scanning the product with a smartphone.

Information at your fingertips



Sample QR code

RFID and NFC are the future steps?

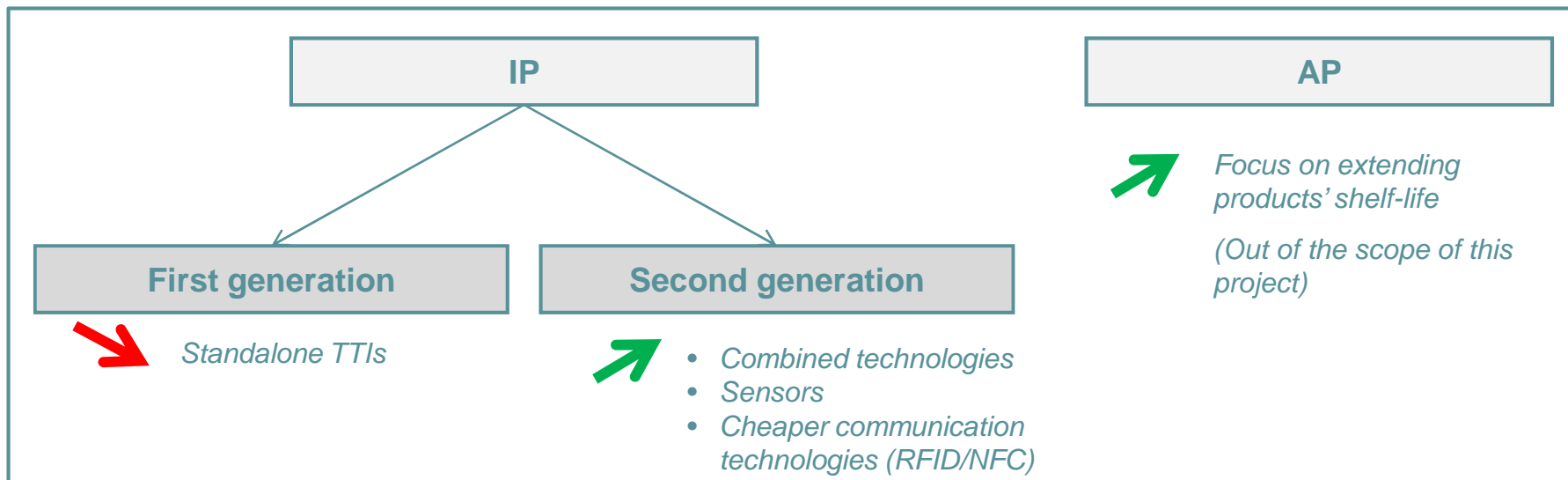
"We hope that consumers, wherever they are in the world, will use these QR codes to learn more about our products," said Patrice Bula, Nestlé's Head of Strategic Business Units, Marketing and Sales.

"We have a wealth of information about the nutritional value and the environmental and social impacts of what we produce, and it makes sense to share that with consumers."

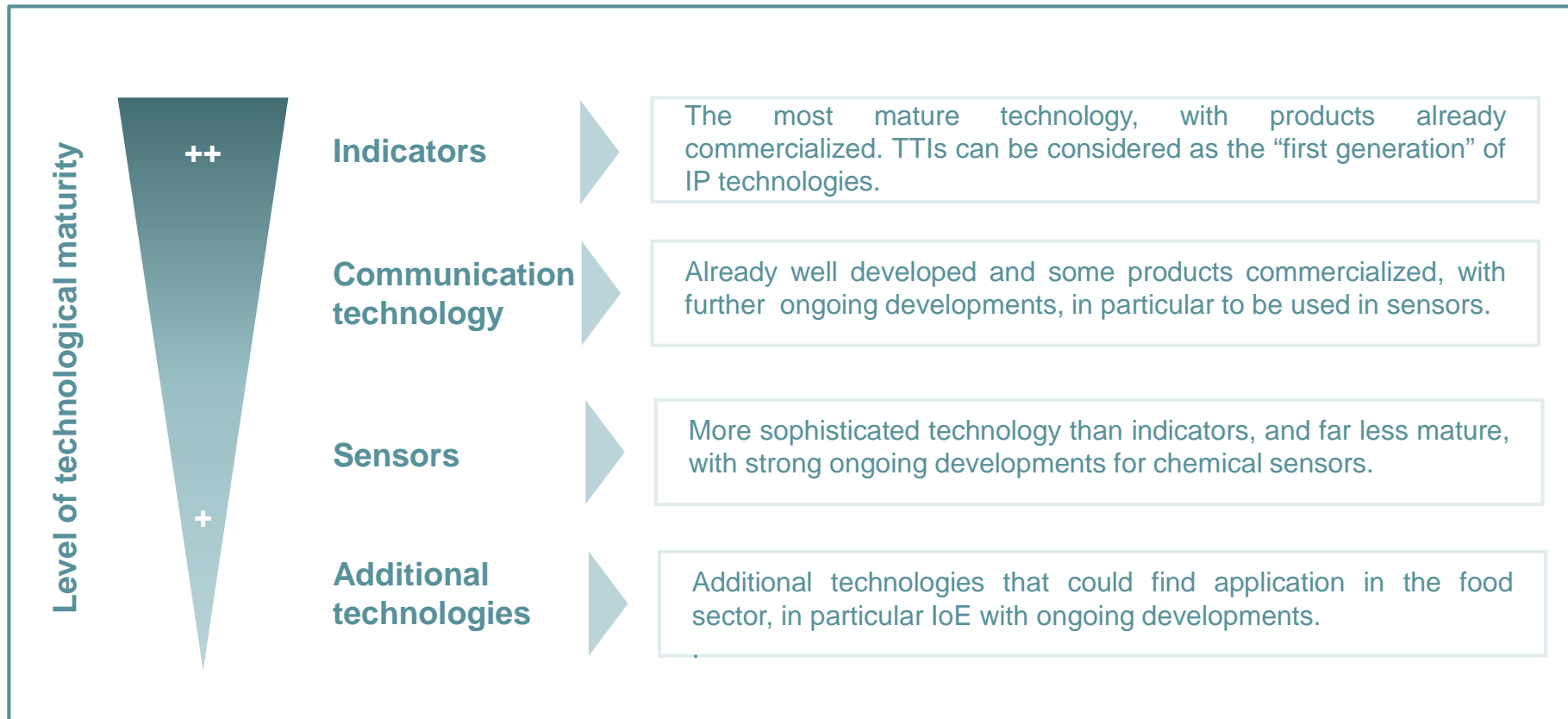
A QR code is a type of barcode which consists of small black blocks arranged in a square pattern against a white background.

- A second generation of technologies is expected to take the lead in IP products for food.

Foreseen evolution (10 year-horizon) on the development of IP & AP in the food sector

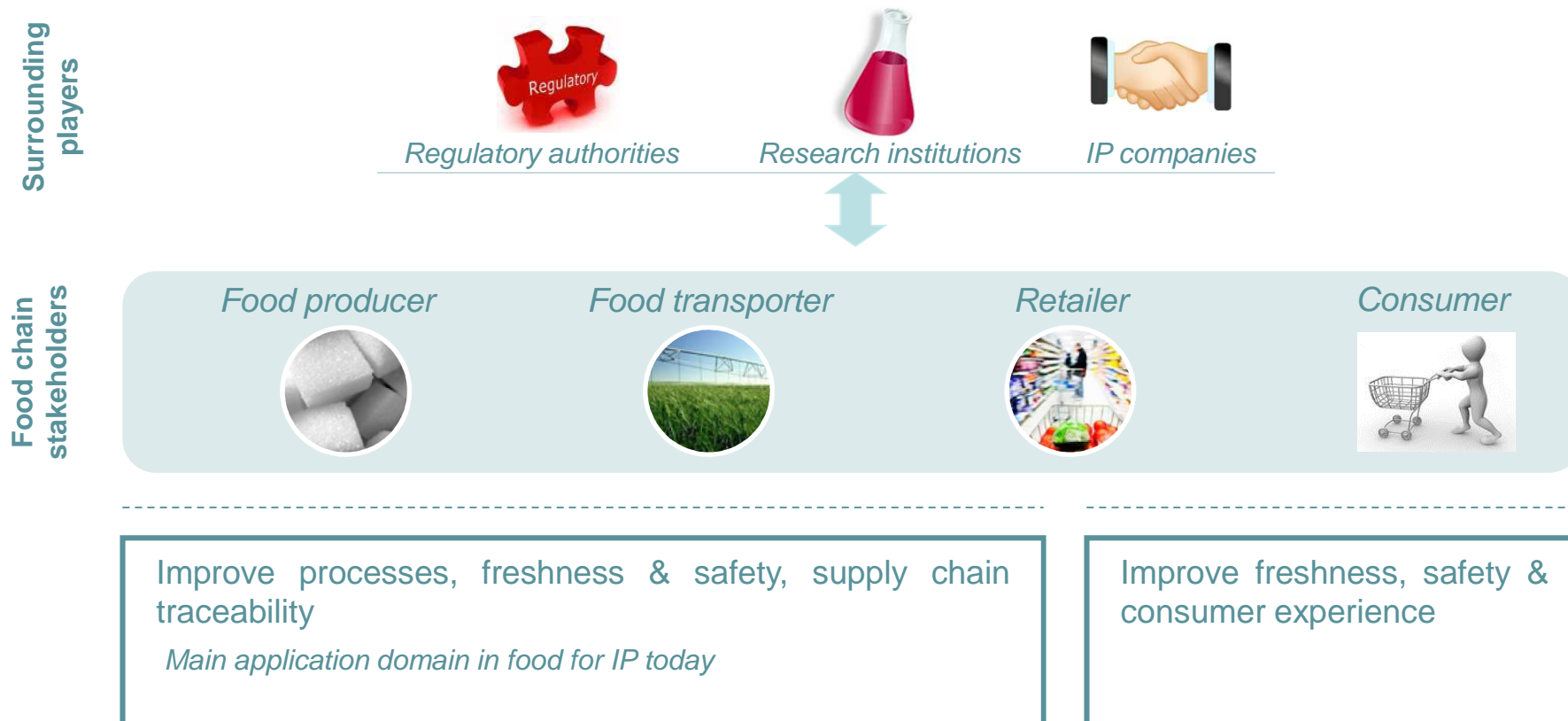


- Indicators are the most advanced products today, with commercial products already available, in particular for TTIs.



Stakeholder & application domains: Current situation

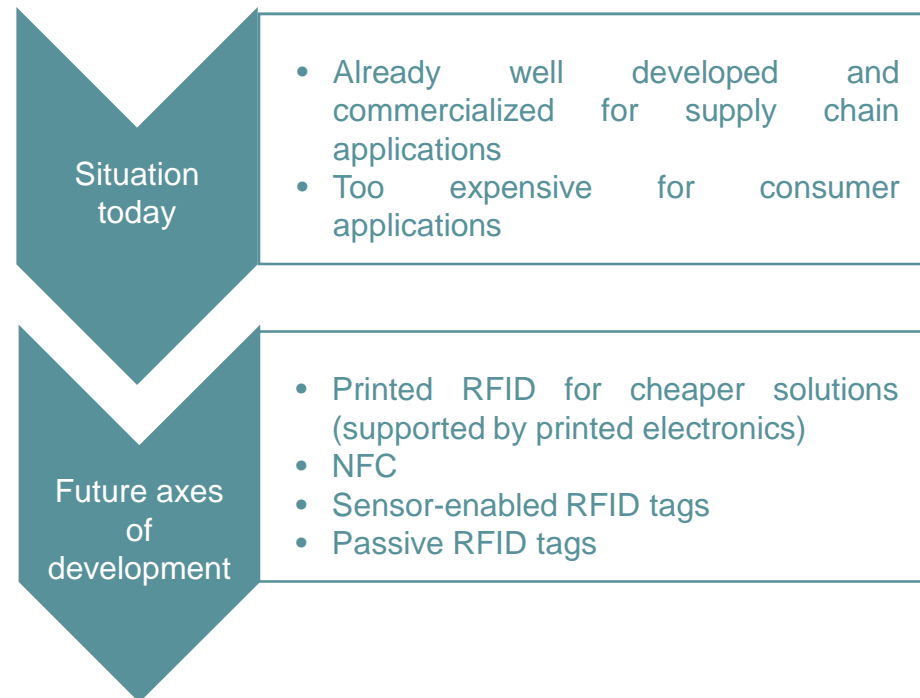
- IP can have applications either for the supply chain or for consumers.



- IP technologies:
- Focus on communication technology*

Ap

- Communication technology will continue its development, with an increased focus on cheaper approaches and solutions combining RFID with sensors.



Current situation

- **Market:** less developed than what experts expected 10-15 years ago
- **Main driver:** technology
- **Main barriers:** retailers level of acceptance and costs

Future situation

- **Main applications:**
 - Assist the consumer in daily shopping
 - Improve consumer experience of food products
 - Security
 - Combined functionalities
- **Main driver:** Technology
- **Main barriers:** costs and retailers' level of acceptance
- **Regional differences:** stronger dynamics in EU expected to bridge the gap with JP and US

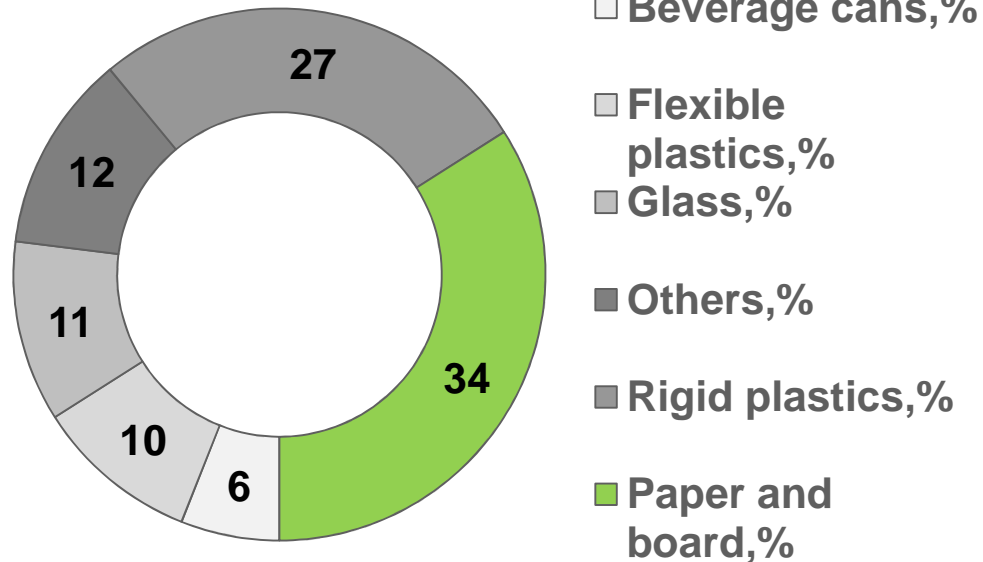


Paper and paperboard as the substrate for the intelligent packaging

Why use paper as the substrate for active and intelligent packaging?

- Paper based materials have been used in packaging in China since 2nd century BC (mulberry tree bark)
- It was bearing one intelligent function straight from the beginning: communicating about the content and attracting consumers
- Today, printability is not the only requirement from paper
- Internet of things, online shopping, increasing amount of wearable communicative devices promote the need of added functionalities

Packaging market nowadays



Source: FSC 2013

Paper packaging types:

- Folding box board
- Corrugated board
- Bags
- Sacks
- Wrapping paper
- Barrier papers
- Tea bags

Why use paper as a substrate?

- *Compatibility with intelligent sensor/functionality*
 - *Flexibility: available in many different formats*
- *Interaction between product and sensor*
 - *Paper may not affect sensorial or texture characteristics*
- *Potential for recyclability irrespectively of added functionality*
 - *Features may not impair the repulpability of paper*
- *May not obstruct communicative features*
 - *Paper does not obstruct transmission of radio signals*
- *Excellent printability or encapsulation possibility*
 - *Proven to track record Demonstrating these features*

Thank You!

